



## Product Information

Updated : Mar.2014

**General Description**

S-65D is suspension PVC with high bulk density, and excellent initial color properties.

**Main Applications**

**This resin is intended for rigid molding articles processing, particularly for extrusion process of rigid pipe with high extrusion quantity.**

**Resin Properties**

Parameter	Typical Value	Unit	Test Method
K-Value	65.7~67.1	-	DIN53726
Degree of Polymerization	1050±50	-	JIS K6720-2
Particle Size	Max. 0.01	%	Retained on 42 mesh
Apparent Bulk Density	0.55±0.02	g/cm <sup>3</sup>	JIS K6720-2
Cold Plasticizer Absorption	17 ± 1.0	%	ASTM D-3367
Volatiles	Max. 0.3	%	JIS K6720-2
VCM Residual	Max. 1	ppm	ASTM D-3749
Foreign Matter	Max. 60	PC/100g	FPC Method

\*K Value (reference) from a viscosity conversion table.

**Packaging**

Paper bag(25kg)、Jumbo bag

**Certificate Numbers**

ISO 9001:2008 Certificate TW06/03198  
 ISO 14001:2004 Certificate TW06/01039EM  
 OHSAS 18001:2007 Certificate TW06/0148