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**Extrusion Notes**

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## Fabrication Conditions For Cast Film:

- Melt Temperature: 520°F (271°C)
- Die Gap: 20mil (0.5mm)
- Line Speed: 600 fpm (183 m/min)
- Air Gap: 3.0 in. (7.6 mm)

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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<sup>1</sup> Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm<sup>3</sup>. Base density is the estimated density of the polymer if it did not contain any antiblock.

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<sup>2</sup> Method B; Modified Rectangular Test Specimen

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<sup>3</sup> On-Pallet testing

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This document is intended for use within Asia Pacific

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